

# Automated DNA extraction protocol to effortlessly isolate gDNA from blood

## Introduction

Genomic DNA (gDNA) purification with magnetic beads provides a robust and versatile method for isolating nucleic acids from various biological samples in molecular biology workflows. Extracting DNA from blood enables advanced genomic studies across diverse fields such as oncology, hematology or immunology. The Clean Blood & Tissue DNA kit is specifically designed to isolate gDNA for highly efficient nucleic acid purification, and is compatible with fully automated DNA extraction protocols.

This application note demonstrates INTEGRA's automated DNA extraction protocol, providing a walk-away solution for extracting gDNA from 12 EDTA blood samples. It relies on

the VOYAGER adjustable tip spacing pipette to ensure reliable liquid handling of multiple tubes in parallel on the ASSIST PLUS pipetting robot. In addition, the HEATMAG module facilitates automated magnetic bead handling and guarantees temperature control for improved lysis and elution performance.

The protocol provides reliable, high yielding gDNA purification with magnetic beads using the Clean Blood & Tissue DNA Kit, optimizing gDNA quality for downstream applications.

### Key benefits:

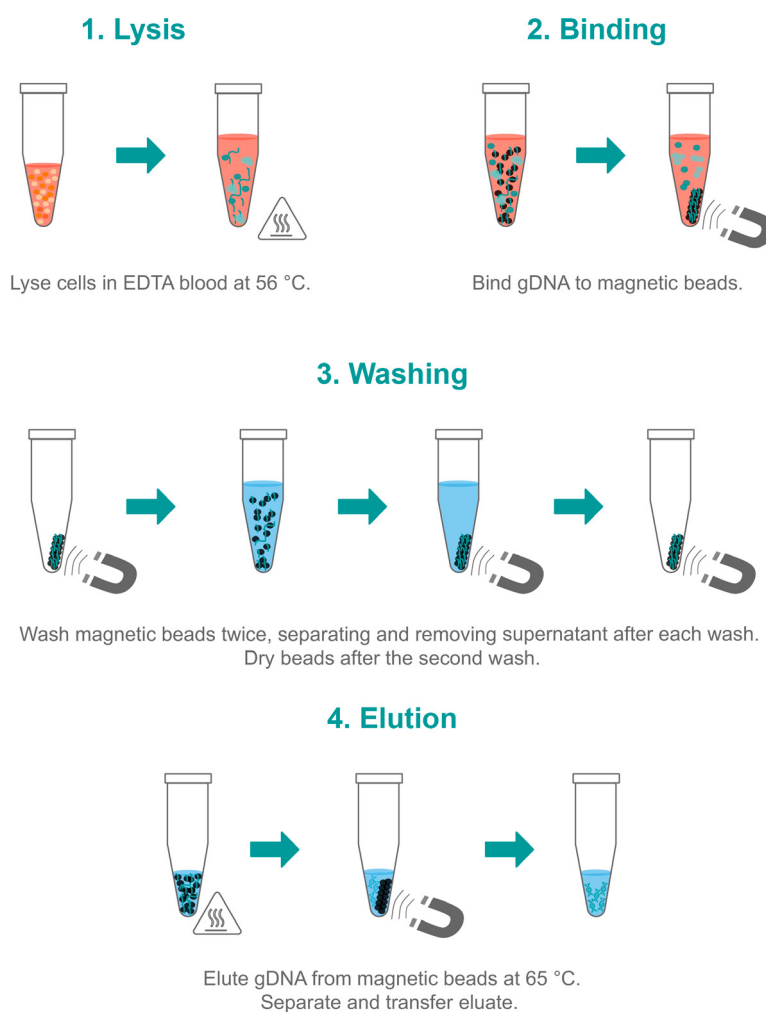
- The automated DNA extraction protocol for the Clean Blood & Tissue DNA Kit enables the extraction of pure, high yielding gDNA from 250 µl of EDTA blood.
- Automated gDNA purification with magnetic beads – combined with the unique features of the HEATMAG module – guarantees optimal results, with automated magnet engagement during washing, and temperature control during lysis and elution.
- Using the ASSIST PLUS for liquid handling steps frees up the user for other tasks when processing small sample batches.
- Flexible throughput of up to 24 samples is supported by optimized VIALAB programs, ensuring consistent extraction performance across different batch sizes.
- Quick start guides help operators to quickly set up the application for 6, 12, 18 or 24 samples, and can be downloaded below together with the corresponding VIALAB programs.
- The ASSIST PLUS is designed to fit in a biosafety cabinet, allowing users to safely perform the high yielding gDNA purification workflow with hazardous samples.

## Overview: How to automate gDNA extraction from blood on the ASSIST PLUS



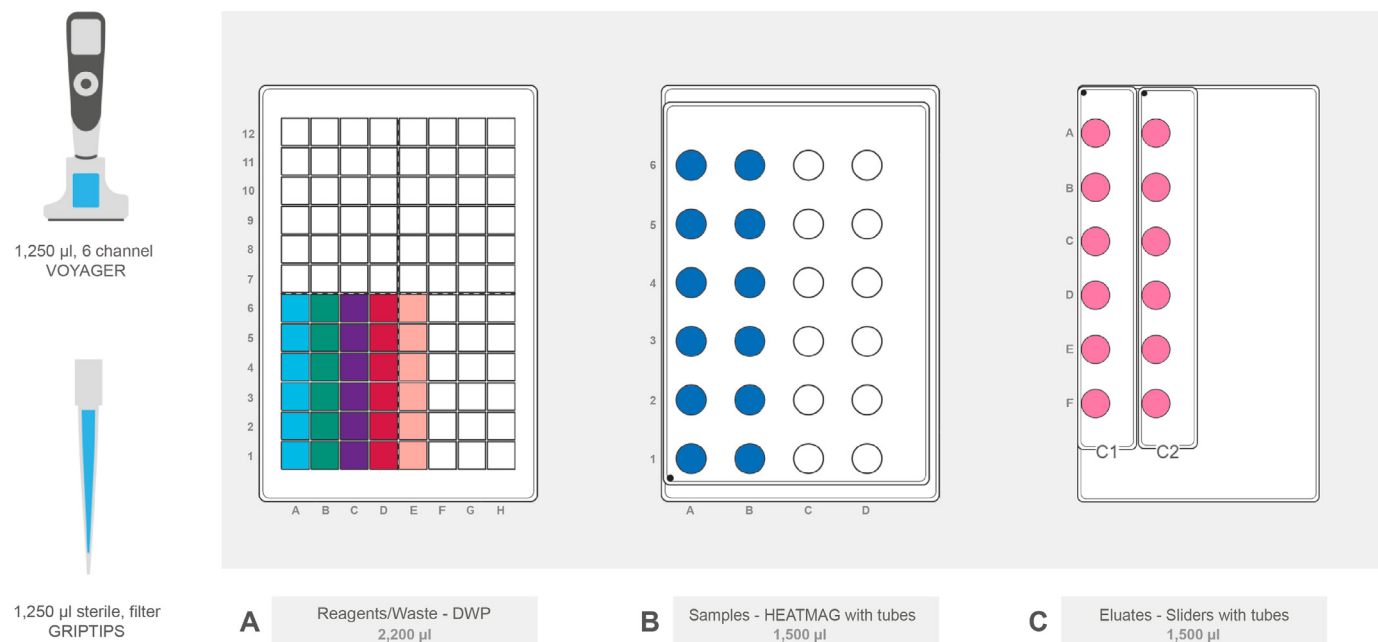
This application note presents a comprehensive automated DNA extraction protocol for 12 EDTA blood samples in 1.5 ml microcentrifuge tubes using the Clean Blood & Tissue DNA Kit on the ASSIST PLUS. The protocol guarantees precise automated liquid handling with the 50-1,250  $\mu$ l 6 channel VOYAGER, while the HEATMAG module offers automated magnetic bead handling with temperature control.

The step-by-step procedure for the automated DNA extraction protocol is illustrated in **Figure 1**.



**Figure 1:** Step-by-step illustration of blood extraction and gDNA purification with magnetic beads.

## Experimental set-up



**Figure 2:** ASSIST PLUS deck set-up for the automated DNA extraction protocol for 12 EDTA blood samples.

Position A: INTEGRA deep well plate (DWP) (light blue: 670  $\mu$ l lysis mix; green: 550  $\mu$ l Blood DNA Particle Solution; lilac: 1,300  $\mu$ l GH Wash; red: 1,300  $\mu$ l TB Wash; orange: 340  $\mu$ l Elution Buffer). Position B: HEATMAG module with 12 sample tubes (blue) in positions A1-B6. Position C: Sliders C1 and C2 with 12x1.5 ml microcentrifuge tubes for elution (pink).

## Step-by-step procedure

## 1. Lysis

**STEP:** Lyse blood cells

**HOW TO:** Prepare the lysis mix as indicated in the user manual (290  $\mu$ l TN Lysis + 20  $\mu$ l Proteinase K). Multiply the single components for the lysis mix by the sample count, adding 2 extra reactions as dead volume (e.g. 14 for a sample count of 12). Add the prepared lysis mix and the other reagents from the Clean Blood & Tissue DNA Kit to a new INTEGRA DWP. Add 250  $\mu$ l of thawed EDTA Blood to 12 new 1.5 ml microcentrifuge tubes and set up the ASSIST PLUS deck according to **Figure 2**.

Select and run the VIALAB program 'DNA\_extraction\_from\_blood\_12samples'. The HEATMAG module will start heating to reach 56  $^{\circ}$ C. Using 1,250  $\mu$ l sterile, filter GRIPTIPS<sup>®</sup> pipette tips, the VOYAGER on the ASSIST PLUS will transfer 310  $\mu$ l of the lysis mix to each EDTA blood sample. During lysis, samples are mixed at Speed 3 to avoid spillage when handling hazardous materials. Optimal lysis conditions are enabled by alternated mixing of column A and B, which ensures thorough homogenization of each sample.

**TIP:**

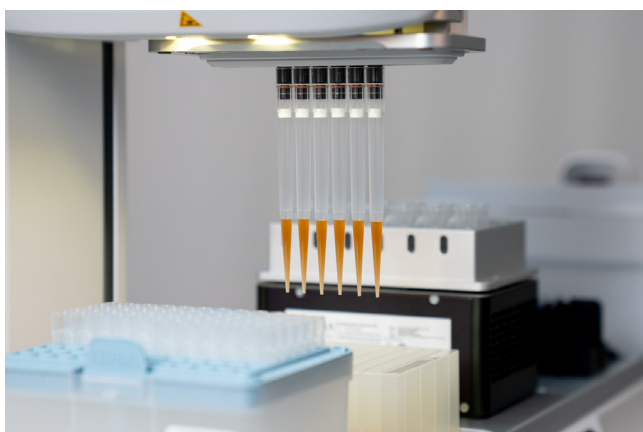
- Preheat the HEATMAG module to 56  $^{\circ}$ C in advance to reduce the total run time.

## 2. Binding

**STEP:** Bind gDNA to magnetic beads

**HOW TO:** The HEATMAG module will start active cooling until ambient temperature is reached. Simultaneously, the VOYAGER will mix the Blood DNA Particle Solution 5 times in the DWP to ensure homogeneity before transferring 250  $\mu$ l to each lysate on the HEATMAG module (**Figure 3**). After adding the Blood DNA Particle Solution, the samples are mixed continuously to ensure efficient binding of gDNA to the magnetic beads.

a)



b)



**Figure 3:** The VOYAGER on the ASSIST PLUS transfers the Blood DNA Particle Solution from (a) the DWP with reagents to (b) the 1.5 ml microcentrifuge tubes containing lysates on the HEATMAG module equipped with a 24 position tube adapter.

### 3. Washing

**STEP:** Wash gDNA bound to magnetic beads

**HOW TO:** The HEATMAG module will automatically move the magnet array from the home position to the high position (**Figure 4**) for 10 minutes to capture the magnetic beads (**Figure 5**). The VOYAGER then removes the supernatant while the magnet array remains engaged, before returning to the home position.

To initiate the first wash cycle, the VOYAGER transfers 600  $\mu$ l of GH Wash to each microcentrifuge tube on the HEATMAG module. To achieve optimal washing conditions, columns A and B are alternately mixed in two stages. To detach the magnetic beads from the tube wall, the first round of mixing is performed with static pipette tips close to the bead pellet ( $x=y= 1.8$  mm offset). For the second mix, the magnetic beads are resuspended using tip-travel with  $x=y= -1.2$  mm offset.

The operator is prompted to change tip box and waste bin. The new tip box is initialized once the operator confirms the tip dialogue. The HEATMAG module then captures the magnetic beads for 1 minute in the high position. The ASSIST PLUS repeats the wash cycle using TB Wash. A slow aspiration (Speed 1) and precise height settings away from the pellet ( $x=y= -1.2$  mm offset) prevent bead loss when removing the supernatant while washing.

At the end of the second wash cycle, the HEATMAG module will lift the magnet array to the low position at 24 mm to capture the magnetic beads closer to the bottom of the microcentrifuge tube. After 1 minute, the VOYAGER removes the supernatant before the HEATMAG module lowers the magnet array to the elution height of 21 mm. Following another 1-minute incubation, the VOYAGER will aspirate any remaining TB Wash and initialize a 10-minute drying step with the HEATMAG module.

**TIP:**

- Set the timer to 40 minutes at the start of the run to ensure the tip box and waste bin are changed on time.

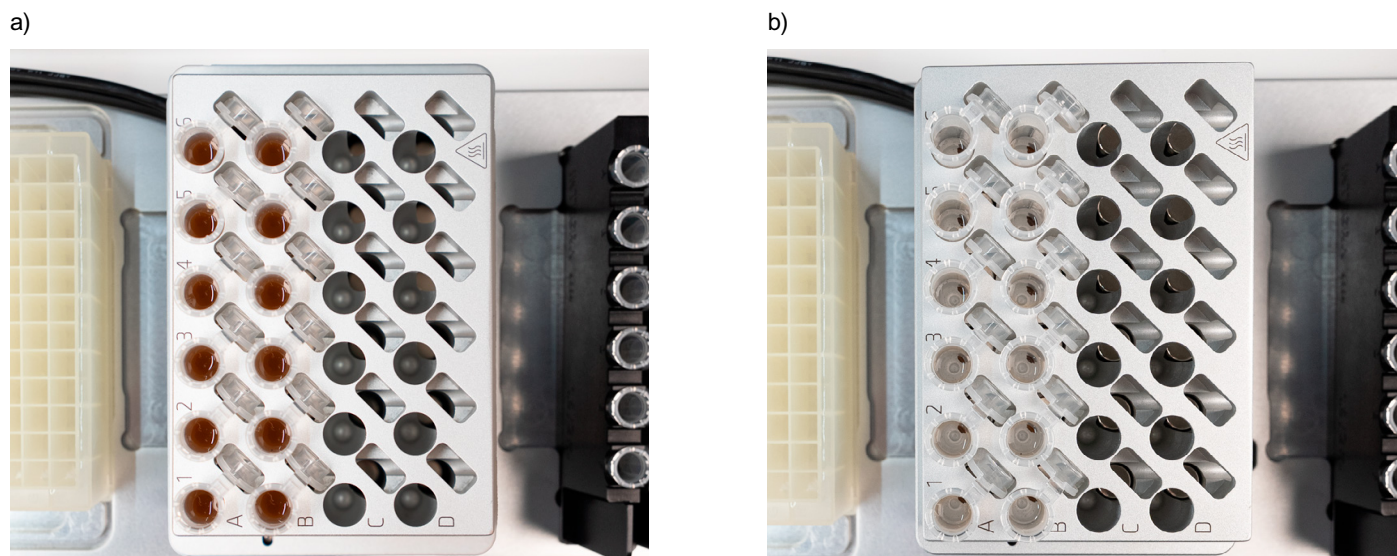
a)



b)



**Figure 4:** The HEATMAG module on the ASSIST PLUS without a tube adapter, showing (a) the disengaged magnet array (home position, 0 mm) and (b) the engaged magnet array (high position, 29 mm).



**Figure 5:** The HEATMAG module on the ASSIST PLUS with a tube adapter and 1.5 ml microcentrifuge tubes, showing (a) uncaptured and (b) captured magnetic beads in positions A1-B6.

#### 4. Elution

**STEP:** Elute gDNA from magnetic beads

**HOW TO:** The HEATMAG module will lower the magnet array back to the home position, then the VOYAGER will transfer 120  $\mu$ l of Elution Buffer to each microcentrifuge tube on the HEATMAG module. A pre-dispense step ensures precise transfers when pipetting below 10 % of the nominal volume. Slow dispensing of Elution Buffer directly on the bead pellet ( $x=y$  +1.8 mm offset) ensures proper rehydration of the magnetic beads. Every sample is mixed 40 times by aspirating and dispensing 100  $\mu$ l and incubated for 10 minutes at 65 °C. Following incubation, the HEATMAG module lifts the magnet to the low position at 24 mm to capture the magnetic beads for 10 minutes. The VOYAGER will then aspirate 110  $\mu$ l of the eluates at Speed 1 to prevent magnetic bead carryover, transferring them to the corresponding empty 1.5 ml microcentrifuge tubes in Sliders C1 and C2 (**Figure 2**; pink). The operator will be informed when the run is complete.

**TIP:**

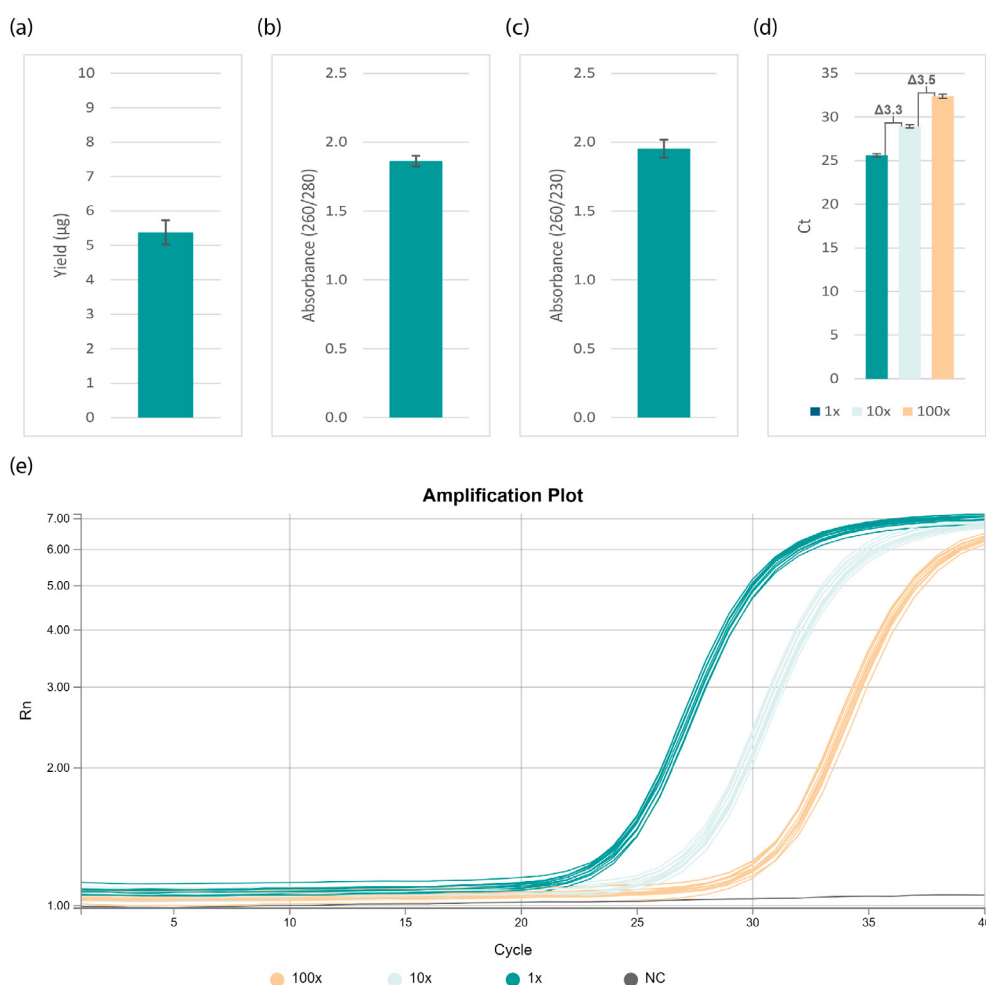
- The elution volume can be increased to 200  $\mu$ l if sample dilution is preferred.

## Results

Insufficient gDNA purification from whole blood can impact downstream molecular biology applications such as qPCR and NGS. This application note demonstrates the effectiveness of the Clean Blood & Tissue DNA Kit in combination with INTEGRA's automated DNA extraction protocol, optimized for the HEATMAG module on the ASSIST PLUS, using the 50-1,250  $\mu$ l 6 channel VOYAGER.

A blood bank provided EDTA blood samples, which were stored at 4 °C for no more than 3 days. Tubes from 10 different donors with the same blood group were pooled, aliquoted, and frozen until use. Each run included 12 microcentrifuge tubes containing 240  $\mu$ l of blood and 10  $\mu$ l of DNA spike-in control to verify qPCR performance and exclude possible downstream qPCR inhibition. DNA yield and purity were analyzed via spectrophotometry (DeNovix DS-11 Series), and qPCR performance was assessed using the QuantStudio 3 (Thermo Fisher Scientific).

The performance of the Clean Blood & Tissue DNA Kit on the ASSIST PLUS was assessed by measuring the yields, purity ratios and qPCR analysis of 1 in 10 dilutions of the eluate (**Figure 6**). On average, the automated DNA extraction protocol yielded 5.4  $\mu$ g of gDNA, with an average purity ratio of 1.9 for A260/280 and 2.0 for A260/230 from the specific blood batch (**Figure 6 a-c**). Furthermore, qPCR analysis shows no signs of inhibition, as inferred from the consistent cycle threshold (Ct) increase of 3.3 and 3.5 for the 1x–10x and 10x–100x diluted input DNA. The consistent qPCR performance across samples confirms the robustness and reliability of the automated DNA extraction protocol (**Figure 6 d-e**).



**Figure 6:** High yielding gDNA purification from blood with the Clean Blood & Tissue DNA Kit. Error bars indicate the standard deviation (n=36). Detailed data can be found in the appendix (**Table 1**). (a) Total DNA yields. (b) Absorbance 260/280 ratios. (c) Absorbance 260/230 ratios. (d) Ct values. (e) Amplification plot of a single 12 sample run showing undiluted (green), 10-fold diluted (light blue) and 100-fold diluted (orange) eluates.

## Remarks

**VIALAB software:** VIALAB programs can be quickly adapted to the user's specific pipette, labware, modules and protocols.

**HEATMAG module:** The magnet step in VIALAB enables precise control over the magnet array, allowing users to set customized heights between 0 and 29 mm. In addition, the temperature can be controlled through VIALAB for each step, ranging from room temperature to 65 °C.

## Conclusion

- The high yielding gDNA purification workflow enabled the extraction of ~5.4 µg gDNA from 240 µl EDTA blood using the automated DNA extraction protocol for the Clean Blood & Tissue DNA Kit on the ASSIST PLUS with the HEATMAG module.
- Precise liquid and magnetic bead handling with the VOYAGER and HEATMAG module on the ASSIST PLUS ensure reliable results, guaranteeing high data quality.
- The purity of the extracted gDNA – indicated by an A260/280 ratio of ~1.9 and A260/230 ratio of ~2 – ensures optimal qPCR performance, due to the absence of contaminants such as proteins or organic contaminants (e.g. phenol, guanidine, salts).
- Automated processing of up to 24 samples reduces hands-on time and ensures an efficient workflow, allowing small batches to be processed immediately upon arrival of samples, reducing time-to-results.
- Highly consistent extraction performance across different sample throughputs is supported by optimized VIALAB programs. Detailed data for the processing of 6, 12, 18 and 24 samples is provided in the appendix.

## Materials

Manufacturer	Part Number	Description	Link
INTEGRA Biosciences	4505	ASSIST PLUS, pipetting robot	<a href="https://www.integra-biosciences.com/en/pipetting-robots/assist-plus">https://www.integra-biosciences.com/en/pipetting-robots/assist-plus</a>
INTEGRA Biosciences	4561	Slider base plate for 4 sliders	<a href="https://www.integra-biosciences.com/en/pipetting-robots/assist-plus">https://www.integra-biosciences.com/en/pipetting-robots/assist-plus</a>
INTEGRA Biosciences	4564	Slider for 1.5/2 ml microcentrifuge tubes	<a href="https://www.integra-biosciences.com/en/pipetting-robots/assist-plus">https://www.integra-biosciences.com/en/pipetting-robots/assist-plus</a>
INTEGRA Biosciences	4764	VOYAGER, 6 channel, 1,250 µl, electronic pipette	<a href="https://www.integra-biosciences.com/en/electronic-pipettes/voyager">https://www.integra-biosciences.com/en/electronic-pipettes/voyager</a>
INTEGRA Biosciences	4901	HEATMAG module	<a href="https://www.integra-biosciences.com/en/modules/mag-and-heatmag">https://www.integra-biosciences.com/en/modules/mag-and-heatmag</a>
INTEGRA Biosciences	4905	Adapter for microcentrifuge tubes (MAG / HEATMAG)	<a href="https://www.integra-biosciences.com/en/modules/mag-and-heatmag">https://www.integra-biosciences.com/en/modules/mag-and-heatmag</a>
INTEGRA Biosciences	6445	GRIPTIPS®, 1250 µl, Sterile, Filter	<a href="https://www.integra-biosciences.com/en/pipette-tips/griptip-selector-guide">https://www.integra-biosciences.com/en/pipette-tips/griptip-selector-guide</a>
INTEGRA Biosciences	6353	INTEGRA 96 square well, 2.2 ml deep well plate	<a href="https://www.integra-biosciences.com/reagent-reservoirs/automation-friendly-reagent-reservoirs">https://www.integra-biosciences.com/reagent-reservoirs/automation-friendly-reagent-reservoirs</a>
CleanNA	7100, 7101, 7102	Clean Blood & Tissue DNA Kit	<a href="https://www.integra-biosciences.com/en/nucleic-acid-extraction/clean-blood-tissue-dna-kit">https://www.integra-biosciences.com/en/nucleic-acid-extraction/clean-blood-tissue-dna-kit</a>
Greiner Bio-One	616201	1.5 ml microcentrifuge tubes (Greiner Bio-One)	<a href="https://shop.gbo.com/">https://shop.gbo.com/</a>
Thermo Fisher Scientific	A39175	TaqMan™ universal DNA spike-in control	<a href="https://www.thermofisher.com/">https://www.thermofisher.com/</a>
Interregionale Blutspende SRK AG	92000	EDTA blood samples	<a href="https://www.itransfusion.ch/">https://www.itransfusion.ch/</a>

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Contact us:



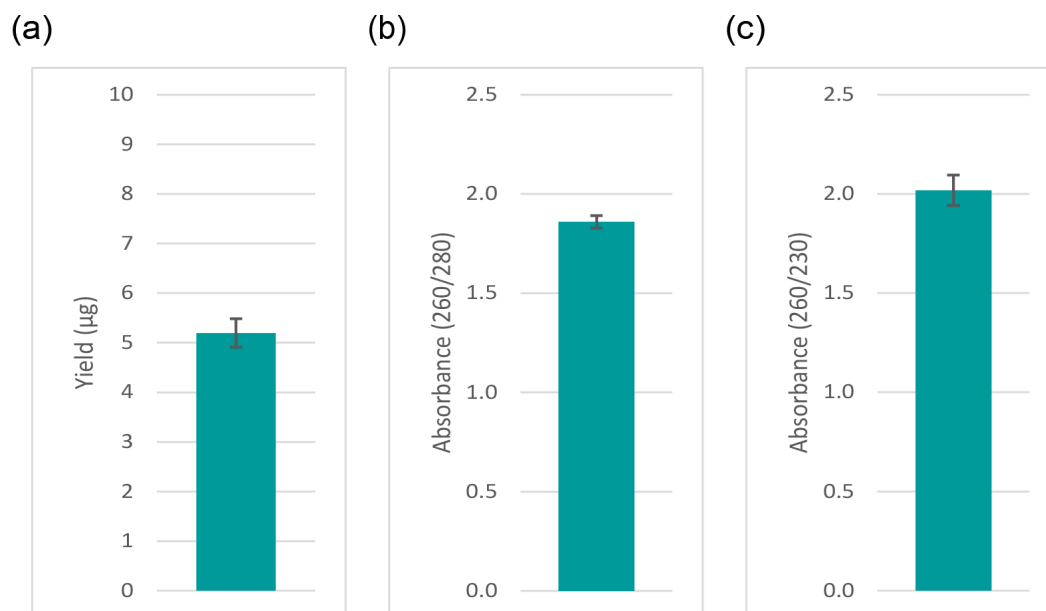
## Appendix

**Appendix Table 1:** Data of 3 individual 12 sample runs (n=36) using 240 µl EDTA blood with 10 µl spike-in control as input sample (A: Absorbance; Ct: Cycle threshold; AV: Average; SD: Standard deviation).

Run	Sample	Concentration (ng/µl)	Yield (µg)	A <sub>260/280</sub>	A <sub>260/230</sub>	Ct (1x)	Ct (10x)	Ct (100x)
1	1	54.12	5.95	1.81	2.05	25.64	28.77	32.32
	2	52.86	5.81	1.85	2.00	25.62	29.08	32.21
	3	54.83	6.03	1.81	1.97	25.62	28.97	32.34
	4	47.01	5.17	1.81	2.02	25.79	29.08	32.66
	5	54.64	6.01	1.81	1.97	25.53	28.76	32.21
	6	53.89	5.93	1.82	1.97	25.88	29.18	32.59
	7	48.63	5.35	1.82	2.02	25.81	29.03	32.64
	8	49.44	5.44	1.83	2.01	25.82	29.15	32.53
	9	46.22	5.08	1.84	2.01	25.60	28.90	32.48
	10	48.35	5.32	1.86	2.00	25.84	29.08	32.86
	11	53.16	5.85	1.83	2.01	25.49	28.79	32.37
	12	49.45	5.44	1.86	1.91	25.96	29.27	32.44
2	1	54.01	5.94	1.88	1.97	25.25	28.54	31.83
	2	48.35	5.32	1.83	2.00	25.33	28.79	31.90
	3	49.18	5.41	1.89	1.93	25.48	28.98	32.22
	4	50.48	5.55	1.89	1.93	25.43	28.77	32.40
	5	49.52	5.45	1.93	1.97	25.42	28.65	32.04
	6	46.22	5.08	1.91	1.97	25.55	28.86	32.19
	7	50.95	5.60	1.88	1.93	25.46	28.76	31.97
	8	48.21	5.30	1.88	1.88	25.49	28.72	32.23
	9	46.44	5.11	1.86	1.83	25.42	28.71	32.07
	10	48.74	5.36	1.85	1.89	25.52	28.90	32.21
	11	47.35	5.21	1.86	1.86	25.44	28.67	32.25
	12	44.24	4.87	1.89	1.83	25.65	28.98	32.67
3	1	47.46	5.22	1.88	2.06	25.77	28.93	32.31
	2	49.46	5.44	1.88	2.02	25.86	29.25	32.52
	3	48.14	5.30	1.89	2.03	25.64	28.83	32.47
	4	53.05	5.84	1.86	2.03	25.72	29.10	32.83
	5	48.93	5.38	1.82	1.94	25.57	28.76	32.37
	6	47.60	5.24	1.88	1.91	25.74	29.17	32.44
	7	42.78	4.71	1.86	1.91	25.36	28.82	32.26
	8	44.89	4.94	1.92	1.86	25.61	29.04	32.89
	9	43.78	4.82	1.92	1.93	25.59	28.95	32.28
	10	47.76	5.25	1.97	1.95	25.69	29.13	32.52
	11	45.86	5.04	1.84	1.89	25.84	28.89	32.48
	12	45.25	4.98	1.84	1.82	25.81	29.11	32.46
	<b>AV</b>	<b>48.92</b>	<b>5.38</b>	<b>1.86</b>	<b>1.95</b>	<b>25.62</b>	<b>28.93</b>	<b>32.37</b>
	<b>SD</b>	<b>3.22</b>	<b>0.35</b>	<b>0.04</b>	<b>0.07</b>	<b>0.17</b>	<b>0.18</b>	<b>0.25</b>

**Appendix Table 2:** Data of 2 individual 6 sample runs (n=12) using 250 µl EDTA blood as input sample (A: Absorbance; AV: Average; SD: Standard deviation).

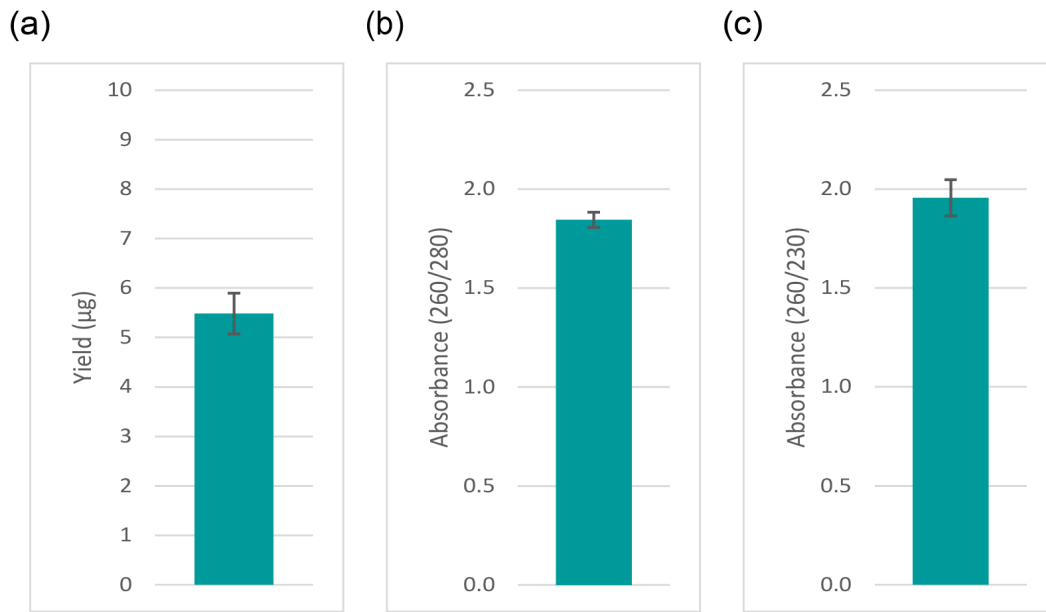
Run	Sample	Concentration (ng/µl)	Yield (µg)	A <sub>260/280</sub>	A <sub>260/230</sub>
1	1	53.45	5.88	1.89	1.91
	2	46.57	5.12	1.85	2.08
	3	47.69	5.25	1.85	2.12
	4	48.33	5.32	1.84	2.13
	5	46.90	5.16	1.85	2.05
	6	50.44	5.55	1.89	2.00
2	1	44.78	4.93	1.89	2.04
	2	44.85	4.93	1.88	2.02
	3	45.97	5.06	1.84	2.00
	4	47.27	5.20	1.78	1.87
	5	46.35	5.10	1.89	2.01
	6	44.07	4.85	1.86	1.98
	<b>AV</b>	<b>47.22</b>	<b>5.19</b>	<b>1.86</b>	<b>2.02</b>
	<b>SD</b>	<b>2.61</b>	<b>0.29</b>	<b>0.03</b>	<b>0.08</b>



**Appendix Figure 1:** Results of 2 individual 6 sample runs using 250 µl EDTA blood as input sample. Error bars indicate the standard deviation (n=12). (a) Total DNA yields. (b) Absorbance 260/280 ratios. (c) Absorbance 260/230 ratios.

**Appendix Table 3:** Data of 2 individual 18 sample runs (n=36) using 250 µl EDTA blood as input sample (A: Absorbance; AV: Average; SD: Standard deviation).

Run	Sample	Concentration (ng/µl)	Yield (µg)	A <sub>260/280</sub>	A <sub>260/230</sub>
1	1	55.62	6.12	1.79	1.95
	2	56.35	6.20	1.77	2.10
	3	55.89	6.15	1.85	2.10
	4	54.78	6.03	1.83	2.07
	5	54.46	5.99	1.87	2.01
	6	52.52	5.78	1.83	2.06
	7	52.42	5.77	1.87	2.10
	8	51.55	5.67	1.85	2.06
	9	49.41	5.44	1.85	2.13
	10	48.78	5.37	1.80	2.03
	11	53.17	5.85	1.84	2.01
	12	50.93	5.60	1.86	1.99
	13	51.83	5.70	1.87	2.00
	14	48.66	5.35	1.79	1.97
	15	52.65	5.79	1.84	1.99
	16	47.55	5.23	1.77	1.90
	17	54.19	5.96	1.87	1.95
	18	46.50	5.11	1.91	1.98
2	1	53.40	5.87	1.81	1.96
	2	49.58	5.45	1.84	1.96
	3	52.27	5.75	1.88	2.01
	4	52.43	5.77	1.89	1.93
	5	50.64	5.57	1.77	1.86
	6	48.54	5.34	1.83	1.85
	7	47.99	5.28	1.84	1.92
	8	46.18	5.08	1.82	1.91
	9	46.25	5.09	1.87	1.89
	10	47.15	5.19	1.90	1.93
	11	46.43	5.11	1.83	1.89
	12	45.86	5.04	1.82	1.90
	13	46.18	5.08	1.83	1.89
	14	45.65	5.02	1.86	1.89
	15	47.94	5.27	1.88	1.82
	16	42.64	4.69	1.90	1.84
	17	45.47	5.00	1.91	1.82
	18	42.76	4.70	1.86	1.73
	<b>AV</b>	<b>49.85</b>	<b>5.48</b>	<b>1.84</b>	<b>1.96</b>
	<b>SD</b>	<b>3.72</b>	<b>0.41</b>	<b>0.04</b>	<b>0.09</b>

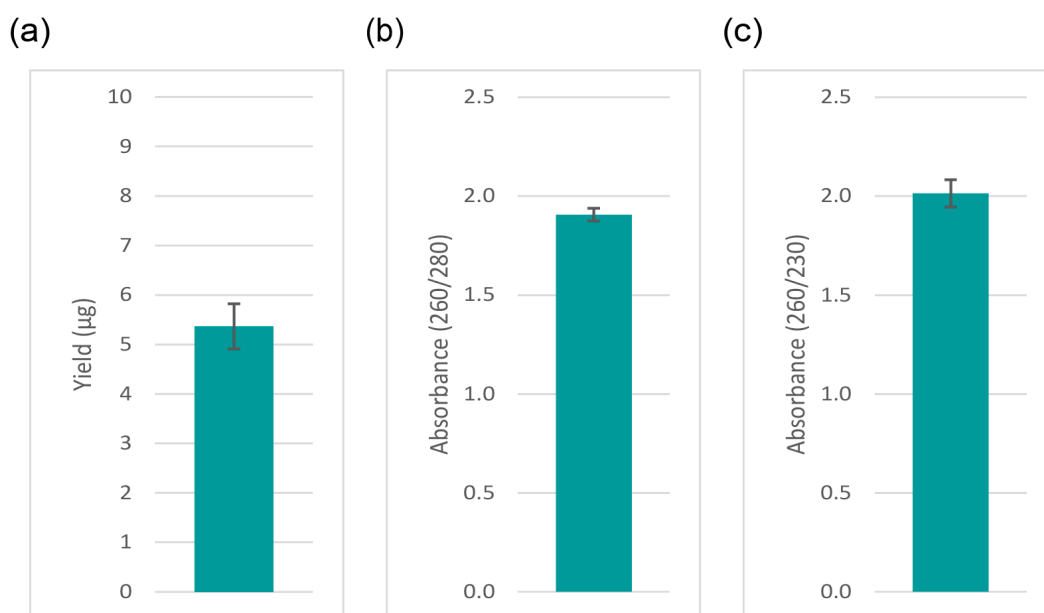


**Appendix Figure 2:** Results of 2 individual 18 sample runs using 250 µl EDTA blood as input sample. Error bars indicate the standard deviation (n=36). (a) Total DNA yields. (b) Absorbance 260/280 ratios. (c) Absorbance 260/230 ratios.

**Appendix Table 4:** Data of 2 individual 24 sample runs (n=48) using 250 µl EDTA blood as input sample (A: Absorbance; AV: Average; SD: Standard deviation).

Run	Sample	Concentration (ng/µl)	Yield (µg)	A <sub>260/280</sub>	A <sub>260/230</sub>
1	1	52.58	5.78	1.87	2.05
	2	51.24	5.64	1.89	2.10
	3	54.36	5.98	1.85	2.11
	4	42.47	4.67	1.84	2.02
	5	52.96	5.83	1.90	2.05
	6	53.64	5.90	1.87	2.02
	7	54.33	5.98	1.89	2.07
	8	49.68	5.47	1.91	2.05
	9	53.92	5.93	1.92	2.02
	10	51.09	5.62	1.92	1.97
	11	45.89	5.05	1.90	2.03
	12	55.05	6.06	1.89	1.98
	13	46.41	5.11	1.88	2.23
	14	45.53	5.01	1.91	1.95
	15	50.00	5.50	1.93	1.98
	16	47.60	5.24	1.92	2.03
	17	50.11	5.51	1.90	2.03
	18	49.52	5.45	1.95	1.96
	19	44.39	4.88	1.93	1.95
	20	47.69	5.25	1.88	1.96
	21	49.78	5.48	1.93	2.03
	22	39.91	4.39	1.91	1.92
	23	47.42	5.22	1.95	1.97
	24	48.53	5.34	2.01	1.99

2	1	49.83	5.48	1.89	1.99
	2	56.26	6.19	1.88	2.06
	3	53.98	5.94	1.86	2.04
	4	53.55	5.89	1.90	2.01
	5	52.62	5.79	1.87	2.07
	6	54.04	5.94	1.89	2.05
	7	51.79	5.70	1.89	2.13
	8	47.73	5.25	1.92	2.10
	9	49.07	5.40	1.91	2.03
	10	42.73	4.70	1.97	1.97
	11	48.08	5.29	1.92	2.02
	12	44.20	4.86	1.95	1.94
	13	53.24	5.86	1.92	2.08
	14	44.15	4.86	1.92	2.08
	15	44.95	4.94	1.95	1.96
	16	39.48	4.34	1.89	1.84
	17	48.03	5.28	1.93	2.01
	18	44.23	4.87	1.92	1.98
	19	47.87	5.27	1.93	2.03
	20	46.40	5.10	1.87	2.06
	21	50.36	5.54	1.88	1.89
	22	45.23	4.98	1.88	2.04
	23	43.90	4.83	1.92	1.92
	24	45.17	4.97	1.90	1.89
<b>AV</b>	<b>48.77</b>	<b>5.36</b>	<b>1.91</b>	<b>2.01</b>	
<b>SD</b>	<b>4.14</b>	<b>0.46</b>	<b>0.03</b>	<b>0.07</b>	



**Appendix Figure 3:** Results of 2 individual 24 sample runs using 250 µl EDTA blood as input sample. Error bars indicate the standard deviation (n=48). (a) Total DNA yields. (b) Absorbance 260/280 ratios. (c) Absorbance 260/230 ratios.